

## Auditing Test Report

Report No.: SA13-4043/2

Date: 10/01/2024

### Client

Saudi Vitrified Clay Pipe Co.

P.O. Box 6415

Riyadh 11442

Kingdom of Saudi Arabia

Sampling Date: 06/01/2024

Test Date: 07/01/2024

### Auditing Purpose:

Testing of Perforated Vitrified Clay Pipes jointed by system F according to EN 295-5:2013

### Size Description:

Nominal Size: DN 100 \* 1000 mm Half Perforated

Jointing System: System F

Class: 34 KN/m

### Description of Sampling

Samples were collected randomly from the stock at the client's manufacturing works in Riyadh (Kingdom of Saudi Arabia) by the agent of the Suhaimi - Fugro

### Underlying specification /description of the tests

EN 295-1:2013	"Vitrified clay pipe systems for drains and sewers - Part 1: Requirements for pipes, fittings & joints"
EN 295-5:2013	"Vitrified clay pipe systems for drains and sewers - Part 5: Requirements for perforated pipes & fittings"
EN 295-2:2013	"Vitrified clay pipe systems for drains and sewers - Part 2: Evaluation of conformity and sampling"
EN 295-3:2012	"Vitrified clay pipe systems for drains and sewers - Part 3: Test Methods"



Test Results of DN 100 HP

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	Test Type	Unit	Sample 1	Sample 2	Sample 3	Req.	Result
Pipes	Marking (visual Inspection)	-	✓	✓	✓	✓	✓
	Crushing Strength	KN/m	35	36	37	≥ 34	✓
	Internal Barrel Diameter "D1"	mm	101	102	99	≥ 96	✓
	Length	mm	1005	1002	1001	1000 <sup>+5%</sup> <sub>-2%</sub>	✓
	Deviation from Straightness	mm	5.3	5.2	5.1	< 6.0	✓
	Perforation Area	mm <sup>2</sup> /m	6280			≥ 300	✓
	Water Absorption	%	1.8	1.1	1.2	≤ 6 %	✓
Joint Assembly	Joint Interchangeability	mm	132.2	131.2	131.8	131 ± 1.5	✓
	Continuity of Invert	mm	3.2	3.3	3.2	≤ 4	✓

FUGRO - SUHAIMI LTD

Mohammad Afaq

